

5S( . . . )

: 12

		( , )		
BM	( )	* , * LAYOUT	2	3S ( )
		, LAYOUT ( , ), 1 ( 5S) ,	1	「 ( )+ (TPM )」
	定點 5S	5S ,CAMERA FOCUS(C/F)	15	5S
	( , )	LIST, LIST,	2	
		,		(1 )
	3定( , ) 가 LIST ( ) LIST ( )	* LIST * LIST	6	가
	OA SPACE ( , ) ( , ) ( )	( )		* * * , 3STEP F/S ( )
	( ) ( )	5S Layout ( ), ( ), , LIST( ) <sup>5</sup>	3	* , * ( ) LIST
	UPDATING			
	5S ( 1 )	0 ( 5S) SHEET	1	1 ( )