

2. 5S

TPM /

2.1 5S

(1) 5S

5S (Seiri), (Seidon), (Seiso), (Seiketsu), (Shitsuke)
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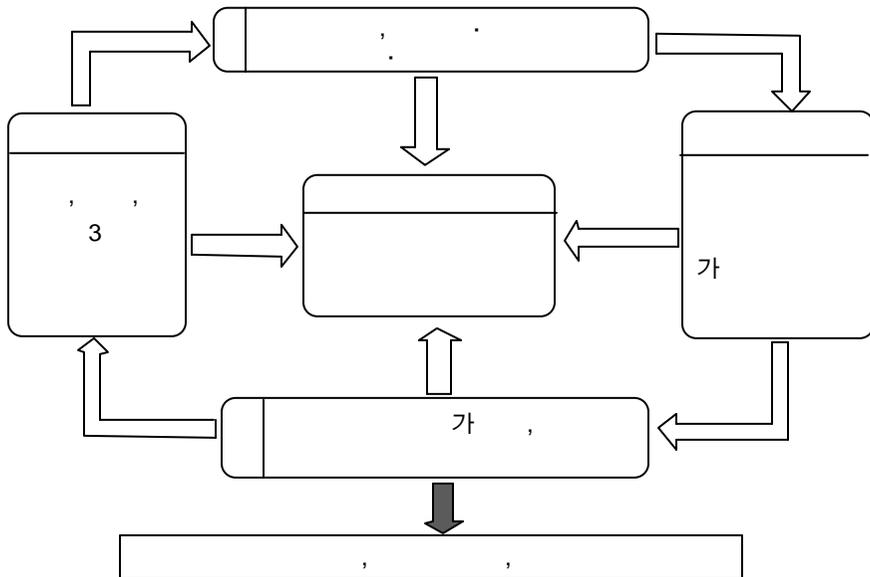
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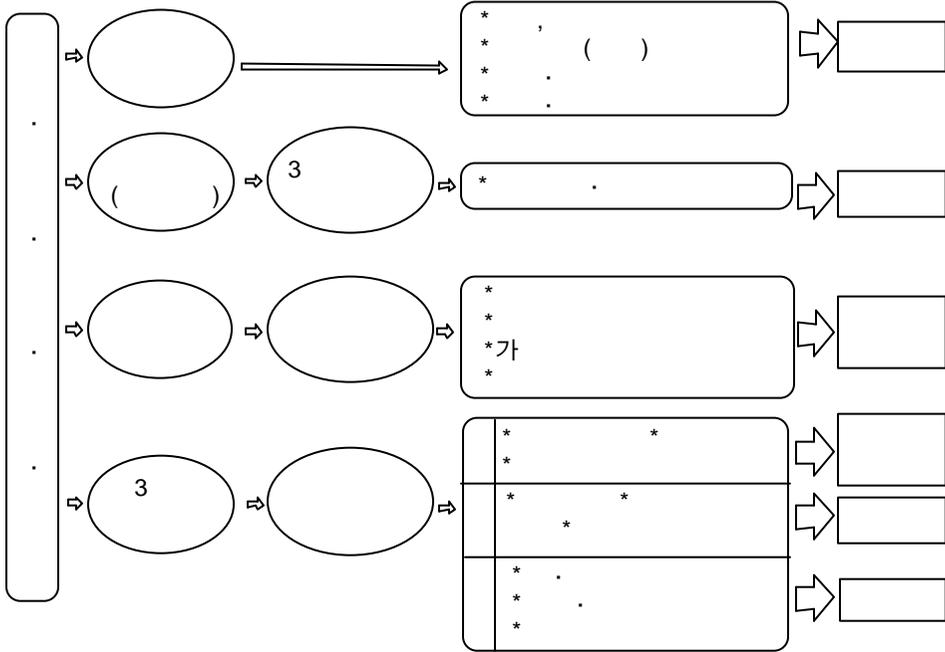


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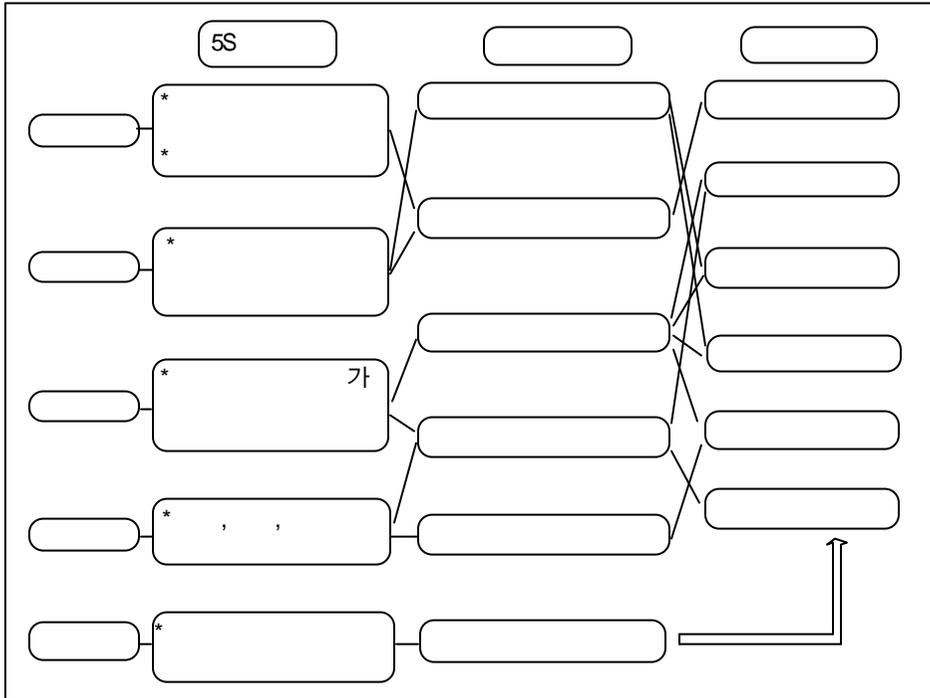
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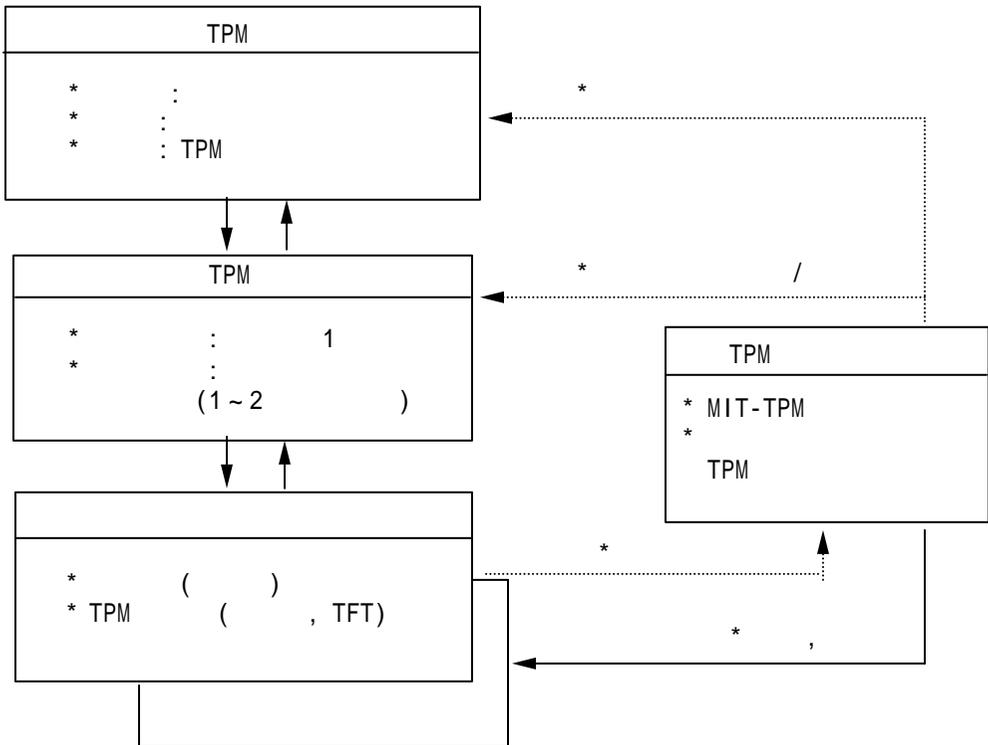
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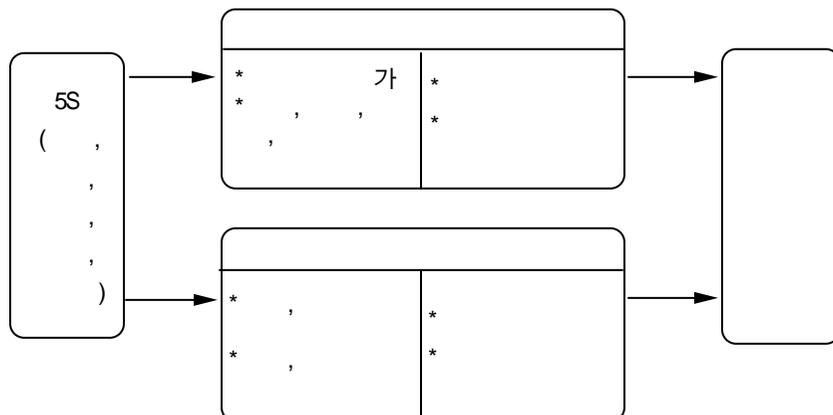
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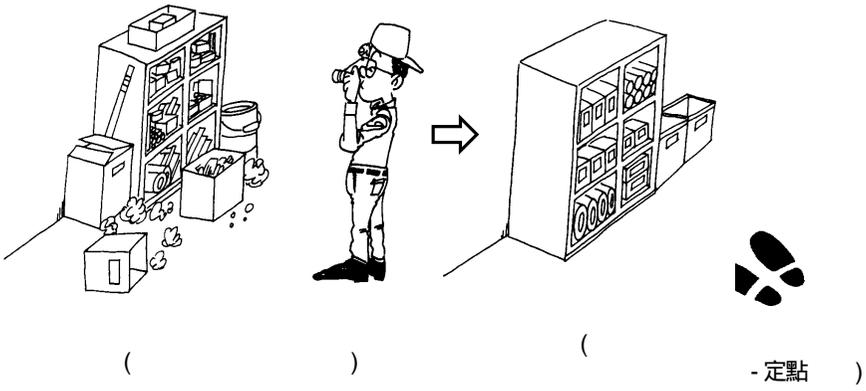


< 6> 5S (TPM)

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