

TPM MASTER PLAN

		'96				'97				'98				'99				'00												
		1/4	2/4	3/4	4/4	1/4	2/4	3/4	4/4	1/4	2/4	3/4	4/4	1/4	2/4	3/4	4/4	1/4	2/4	3/4	4/4									
		* (MIND)				* TPM				* TPM				* TPM				* TPM												
		* TPM				* 0 PHASE 1				* . MP				* TPM				* TPM												
		* TPM				* STEP				* TPM				* TPM				* (RCM)												
		* 5S																												
		* : *P/M:				* : *P/M:				* : *P/M:				* : *P/M:				* : *P/M:				BM : 95								
		* : *P/M:				* : *P/M:				* : *P/M:				* : *P/M:				* : *P/M:												
TPM MASTER PLAN	M/P	P/T TPM				TPM				TPM				TPM				TPM												
						(5S, , , ,)				(5S, , , , ,MP, , , ,)				(TPM)																
가		(TOP : 1), (: 1 , STEP), (: 1)																												
5S		3S (OST)		(1 , ,)																										
		()		(1 3ST)						(BLANK)												*								
	1 BLOCK	(BLANK)				1BL(1 3ST)						(BLANK)																		
	2 BLOCK	(BLANK)				2BL(1 3ST)						(BLANK)																		
	AREA	(BLANK)								(4ST)						(5ST)			SYS (6ST)			*6-3ST(OP								
								4-1ST		4-2ST		4-3ST		4-4ST		4-5ST		4-6ST		5-1ST		5-2ST		5-3ST		6-1ST		6-2ST		,3), 7ST()
		* SHT,								(BLANK)																				
		(, ,)								6 LOSS						()														
		OST				1ST (가.):3		2ST (.):12		3ST				4ST				5ST				6ST				*				
		(3S)																				(가)								
	3 3																													

		'96				'97				'98				'99				'00				
		1/4	2/4	3/4	4/4	1/4	2/4	3/4	4/4	1/4	2/4	3/4	4/4	1/4	2/4	3/4	4/4	1/4	2/4	3/4	4/4	
TPM	()													TPM								
	TPM ()	5S . ,				TPM ,				TPM ,				TPM ,								
		5S, ,				, TPM (,)				MP . ,				(BLANK)								
		(BLANK)		(,)										(,) ,								
										LOSS												
MP .		MP				MP				MP .				MP .				MP .				
		(BLANK)				1-1ST(3)		1-2ST(,)		2ST ()		3ST()		4ST(.) (OA)		5ST(.)		6ST()		7ST ()		
		()																				
		(BLANK)																				
		(: STEP)																				
		* EVENT				* EVENT				* EVENT				* EVENT				* EVENT				
		* KIPM TPM				* KIPM TPM				* KIPM TPM				* KIPM TPM				* KIPM TPM				

, , TPM ! , TPM !